

What is claimed is:

1. A bearing manufacturing method for a compressor comprising the steps of:

5 molding an exterior of a bearing by using an aluminum (Al) material;  
forming an oxide-coated layer on the surface of the bearing member after  
the exterior of the bearing is completed; and  
electrolizing the bearing in tiomolybdenic acid ammonium solution and  
infiltrating a molybedene emulsion into the oxide-coated layer of the bearing.

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2. The method of claim 1, wherein, in the second step of forming the  
oxide-coated film, electrolyte solution such as sulfuric acid ( $H_2SO_4$ ) and oxalic acid  
is set as a cathode and a material to be coated is set as an anode, to which  
electric current is provided to generate an oxide-coated layer on the surface of the  
15 material.

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3. The method of claim 1, wherein, in the third step, the bearing with  
the oxide-coated film formed is electrolized in 0.01~0.1 wt% pure tiomolybdenic  
ammonium aqueous solution and hydrogen ion discharged from a barrier layer of  
20 the oxide-coated layer and molybdenesulfide ion dissociated from the  
tiomolybdenic acid ammonium aqueous solution are interacted in each fine pores,  
so that molybedene emulsion can be deposited in the pores.

4. The method of claim 1, wherein, in the third step, the oxide-coated  
25 film has the thickness of 0.01~0.03mm.

